

SINGER
236W125

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 236W125

HIGH SPEED, SINGLE NEEDLE, LOCK STITCH, ROUNDED TOP POST,
HORIZONTAL UNDER TRIMMER MACHINE.

FEED WHEEL (BALL BEARING) AND BELT DRIVEN ROLLER PRESSER
FOR SIMULTANEOUSLY STITCHING EDGES AND UNDER TRIMMING
LININGS OF SHOES, SANDALS, SLIPPERS ETC.

THE MACHINE HAS A ROUNDED TOP HOOK POST, FEED POST, SLIDE COVER
AND THROAT PLATE TO FACILITATE STITCHING OPERATIONS ON SHOES.
THE HOOK TIMING, HOOK POST AND FEED POST ARE ADJUSTABLE FROM
TOP OF THE BED.

VERTICAL AXIS HOOK WITH METERED LUBRICATION AND
IMPROVED MECHANICAL OPENER.

HOOK DRIVING GEARS AND FEED CLUTCH OPERATE IN AN
OIL BATH.

OIL RESERVOIR IN THE BED FROM WHICH THE HOOK AND
HOOK DRIVING MECHANISM ARE AUTOMATICALLY LUBRICATED.

INTERMITTENT FEED WHEEL (BALL BEARING) ADJUSTABLE
FOR WEAR, AND BELT DRIVEN ROLLER PRESSER, BOTH
DRIVEN BY A "HORTON" TYPE CLUTCH.

HORIZONTAL UNDER TRIMMER ATTACHED TO THE BED
IS MECHANICALLY DRIVEN BY A **ONE-TO-ONE** GEAR DRIVE
THE TRIMMER SPEED VARIES WITH THE MACHINE SPEED.

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*263401	Arm
263402	Arm Base
204235	Arm Base Position Pin (2)
200004E	Arm Base Screw (3)
202005	Arm Base Screw Washer (3)
263634	Arm Cover (back)
200007E	Arm Cover (back) Screw (2)
263403	Arm Cover (front)
200576X	Arm Cover (front) Screw (2)
263404	Arm Cover Plate (back) (lower)
200112X	Arm Cover Plate (back) (lower) Screw (2)
263405	Arm End Cover
200001C	Arm End Cover Screw (2)
204235	Arm Position Pin (2)
200004E	Arm Screw (4)
202005	Arm Screw Washer (3)
*263406	Arm Shaft
263573	Arm Shaft 263406 with 200333C, 200362C, 200382ALX and 263493
272142	Arm Shaft Ball Bearing (back)
263408	Arm Shaft Bushing (front) with 203100
203100	Arm Shaft Bushing (front) Oil Packing (wick)
200338C	Arm Shaft Bushing (front) Set Screw
263409	Arm Shaft Connection Belt (reinforced neoprene)
263410	Arm Shaft Connection Belt Pulley with 200363ALX, 350492C and two 214206
350492C	Arm Shaft Connection Belt Pulley Position Screw

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200363ALX Arm Shaft Connection Belt Pulley Position Screw Check
Screw

200363ALX Arm Shaft Connection Belt Pulley Set Screw

214206 Arm Shaft Connection Belt Pulley Spring Flange

263412 Arm Top Cover

263590 Arm Top Cover Oil Tube with 170168

170168 Arm Top Cover Oil Tube Oil Metering Insert

200194F Arm Top Cover Screw (3)

*263701 Bed

263414 Bed Cover (bottom) with 263459, 267093 and 350777X

263415 Bed Cover (bottom) Gasket

350777X Bed Cover (bottom) Oil Screw Plug

200040E Bed Cover (bottom) Screw (10)

272154 Bed Cover (bottom) Screw Washer (fibre) (10)

263417 Bed Leg (3)

233939 Bobbin

235769 Bobbin Case Base with 202056, 203211 to 203213 and
203216

203211 Bobbin Case Base Latch

*202056 Bobbin Case Base Latch Pin

203212 Bobbin Case Base Latch Plunger

203213 Bobbin Case Base Latch Spring

241676 Bobbin Case Cap with 200594E, 200984C, 235771, 241674,
241675 and two 350405C

263826 Bobbin Case Lever

*203476 Bobbin Case Lever Eccentric

204243 Bobbin Case Lever Eccentric Position Pin

203478 Bobbin Case Lever Slide Stud

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263421 Bobbin Case Lever Slide Stud Base (adjustable)
263582 Bobbin Case Lever Slide Stud Base Position Pin
140862AL Bobbin Case Lever Slide Stud Base Set Screw
241674 Bobbin Case Oiling Felt
241675 Bobbin Case Oiling Felt Retainer
350405C Bobbin Case Oiling Felt Retainer Screw
235771 Bobbin Case Tension Spring
200984C Bobbin Case Tension Spring Regulating Screw
200594E Bobbin Case Tension Spring Screw
203216 Bobbin Case Washer (cloth)
241677 Bobbin Case complete, Nos. 235769 and 241676
241732 Edge Guide
263861 Edge Guide Bracket
263868 Edge Guide Bracket 263861 with 86C, 1735X, 1443F, 7071X,
206840, 241732, 263656, 263862, 263863, 263864, 263865
and two 990D
263656 Edge Guide Bracket Hinge Stud
140105C Edge Guide Bracket Hinge Stud Set Screw
206840 Edge Guide Bracket Hinge Stud Spring Washer
263862 Edge Guide Bracket Release Lever
86C Edge Guide Bracket Release Lever Hinge Screw
1735X Edge Guide Bracket Release Lever Hinge Screw Nut
263863 Edge Guide Bracket Release Lever Spring (flat)
1443F Edge Guide Bracket Release Lever Spring Screw
7071X Edge Guide Bracket Release Lever Spring Washer
263864 Edge Guide Bracket Release Spring
263865 Edge Guide Bracket Support with 140105C

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808ALD Edge Guide Bracket Support Screw
990D Edge Guide Screw (2)
144262 Feed Clutch (brake)
263578 Feed Clutch (brake) 144262 with three 263574
12550 Feed Clutch (brake) Screw (3)
263424 Feed Clutch (brake) Supporting Plate
200911X Feed Clutch (brake) Supporting Plate Screw (3)
263422 Feed Clutch (drive)
263423 Feed Clutch (drive) 263422 with three 263574
144261 Feed Clutch (drive) Washer
131717 Feed Clutch Roller
68152 Feed Clutch Roller Plunger
131718 Feed Clutch Roller Spring
263579 Feed Clutch Sleeve with two 140409AL
140409AL Feed Clutch Sleeve Set Screw
263591 Feed Clutch Thrust Washer
263574 Feed Clutch Wear Plate
263425 Feed Clutch complete, Nos. 144261, 263423, 263458,
263578, 263579, 263591, six each 68152, 131717 and
131718
263426 Feed Driving Connection with four 200274E
200274E Feed Driving Connection Cap Screw
263427 Feed Driving Connection Tension Spring
263428 Feed Driving Crank with 350175E
140300C Feed Driving Crank Ball Screw
201616E Feed Driving Crank Ball Screw Nut
350175E Feed Driving Crank Pinch Screw
231836 Feed Driving Crank Thrust Washer

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263429 Feed Driving Eccentric with 215057

263430 Feed Driving Eccentric Adjusting Eccentric

263431 Feed Driving Eccentric Adjusting Eccentric Latch with
200351C

263432 Feed Driving Eccentric Adjusting Eccentric Latch Hinge
Pin

200605C Feed Driving Eccentric Adjusting Eccentric Latch Hinge
Pin Position Screw

263433 Feed Driving Eccentric Adjusting Eccentric Latch
Operating Lever with 200394C

200394C Feed Driving Eccentric Adjusting Eccentric Latch
Operating Lever Set Screw

263434 Feed Driving Eccentric Adjusting Eccentric Latch
Operating Lever Spring

200351C Feed Driving Eccentric Adjusting Eccentric Latch Set
Screw

215057 Feed Driving Eccentric Adjusting Eccentric Pin

263435 Feed Driving Eccentric Adjusting Eccentric Spring

263436 Feed Driving Eccentric Adjusting Eccentric Spring
Adjusting Collar with two 200394C

200394C Feed Driving Eccentric Adjusting Eccentric Spring
Adjusting Collar Set Screw

263567 Feed Driving Eccentric Friction Plate

350548C Feed Driving Eccentric Friction Plate Adjusting Screw

350477C Feed Driving Eccentric Friction Plate Adjusting Screw
Set Screw

263437 Feed Driving Flange with 200333C, 200346C, 263567,
two each 350477C and 350548C

200333C Feed Driving Flange Position Screw

200346C Feed Driving Flange Set Screw

263827 Feed Post with 448ALX and two 140321AL

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263828 Feed Post 263827 with 249019, 249092, 263453, 263460, 263461, 263662, 263692, 263814, 263829, 350411C and two 237D

263440 Feed Post Adjusting Eccentric Stud with 263441

263441 Feed Post Adjusting Eccentric Stud Retaining Ring

263801 Feed Post Base Cover

350316X Feed Post Base Cover Screw (2)

263829 Feed Post Cover (side)

237D Feed Post Cover (side) Screw

201110X Feed Post Screw (2)

263804 Feed and Hook Post Base Cover Support (back)

263803 Feed and Hook Post Base Cover Support (front)

50559X Feed and Hook Post Base Cover Support Screw (2)

263830 Feed and Hook Post Cover (back)

263845 Feed and Hook Post Cover (front)

141672F Feed and Hook Post Cover (back or front) Clamp Screw (6)

51023B Feed and Hook Post Cover (back or front) Screw (8)

263832 Feed and Hook Post Cover Gasket (back or front) (vellumoid) (2)

263812 Feed and Hook Post Gasket (bottom) (vellumoid)

263592 Feed and Hook Post Screw Washer (fibre) (4)

263660 Feed Wheel

263662 Feed Wheel 263660 with 263450 to 263452, three 200587D and sixty 206417

249092 Feed Wheel Adjusting Stud (eccentric)

140321AL Feed Wheel Adjusting Stud Set Screw

206417 Feed Wheel Ball, 1/16 in. diameter

263450 Feed Wheel Ball Cone (inside)

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263451 Feed Wheel Ball Cone (outside)
263452 Feed Wheel Bevel Gear
263453 Feed Wheel Bevel Gear Driving Pinion
*263454 Feed Wheel Bevel Gear Driving Pinion Coupling (lower)
with two 200382ALX
*263455 Feed Wheel Bevel Gear Driving Pinion Coupling (upper)
with two 200382ALX
*263456 Feed Wheel Bevel Gear Driving Pinion Coupling Ball
Connection with two 201052ALX
200133C Feed Wheel Bevel Gear Driving Pinion Coupling Ball
Connection Retaining Screw
263457 Feed Wheel Bevel Gear Driving Pinion Coupling Ball
Connection Stud
201052ALX Feed Wheel Bevel Gear Driving Pinion Coupling Ball
Connection Stud Set Screw
200382ALX Feed Wheel Bevel Gear Driving Pinion Coupling Set Screw
263692 Feed Wheel Bevel Gear Driving Pinion Coupling complete,
Nos. 200133C, 263454 to 263456 and two 263457
263458 Feed Wheel Bevel Gear Driving Pinion Shaft (lower)
267093 Feed Wheel Bevel Gear Driving Pinion Shaft (lower)
Needle Bearing
263459 Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Needle
Bearing Oil Seal
200587D Feed Wheel Bevel Gear Screw
263460 Feed Wheel Bracket with 200041C
263461 Feed Wheel Bracket Extension
448ALX Feed Wheel Bracket Extension Set Screw
249019 Feed Wheel Bracket Friction Plug
140321AL Feed Wheel Bracket Friction Plug Set Screw
200041C Feed Wheel Bracket Pinch Screw
350411C Feed Wheel Cap Screw

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*263462 Hook (sewing)

263463 Hook 263462 with 201253F, 201376C, 241604, 263563 and two 201409F

263464 Hook and Bobbin Case complete, Nos. 241677 and 263463

263465 Hook and Feed Driving Shaft

276045 Hook and Feed Driving Shaft Bushing (back) with 276046

276046 Hook and Feed Driving Shaft Bushing (back) Oil Packing (wick)

200958C Hook and Feed Driving Shaft Bushing (back) Set Screw

263467 Hook and Feed Driving Shaft Bushing (front) with 272115

272115 Hook and Feed Driving Shaft Bushing (front) Oil Packing (wick)

200958C Hook and Feed Driving Shaft Bushing (front) Set Screw

263468 Hook and Feed Driving Shaft Connection Belt Pulley with 201254C, 201421C, 214206 and 228842

228842 Hook and Feed Driving Shaft Connection Belt Pulley Needle Bearing

263569 Hook and Feed Driving Shaft Connection Belt Pulley Needle Bearing Sleeve

201007C Hook and Feed Driving Shaft Connection Belt Pulley Needle Bearing Sleeve Set Screw

201254C Hook and Feed Driving Shaft Connection Belt Pulley Position Screw

201421C Hook and Feed Driving Shaft Connection Belt Pulley Set Screw

214206 Hook and Feed Driving Shaft Connection Belt Pulley Spring Flange

263469 Hook and Feed Driving Shaft Thrust and Timing Collar with 200378C

200378C Hook and Feed Driving Shaft Thrust and Timing Collar Set Screw

263470 Hook Driving Gear (spiral) with two 797C

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263471 Hook Driving Gear (spiral) Retaining Ring
797C Hook Driving Gear (spiral) Set Screw
263472 Hook Driving Gear (spiral) Sleeve with 200378C and
201220ALX
201220ALX Hook Driving Gear (spiral) Sleeve Position Screw
200378C Hook Driving Gear (spiral) Sleeve Set Screw
265522 Hook Driving Pinion with two 200382ALX
200382ALX Hook Driving Pinion Set Screw
241604 Hook Gib
201376C Hook Gib Hinge Screw
201253F Hook Gib Screw
263563 Hook Needle Guard
201409F Hook Needle Guard Screw
141580ALX Hook Oil Regulating Screw
234426 Hook Oil Regulating Spring
263866 Hook Post with two 263582
263867 Hook Post 263866 with 202X, 212D, 141580ALX, 200121E,
203478, 234426, 263421, 263464, 263476, 263478 to
263482, 263568, 263593, 263594, 263826, 265522,
350611X, two each 1448AL, 140862AL and four 263093
263440 Hook Post Adjusting Eccentric Stud with 263441
263441 Hook Post Adjusting Eccentric Stud Retaining Ring
263476 Hook Post Oil Inlet Strainer
212D Hook Post Oil Inlet Strainer Screw
202X Hook Post Oil Stop Screw
141581E Hook Post Oil Stop Screw
244746 Hook Post Oil Stop Screw Seal
201110X Hook Post Screw (2)

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263846 Hook Post Slide
263478 Hook Shaft (vertical)
263479 Hook Shaft (vertical) Bearing (lower)
1448AL Hook Shaft (vertical) Bearing (lower) Set Screw
263480 Hook Shaft (vertical) Bearing (upper) with 263561
263561 Hook Shaft (vertical) Bearing (upper) Oil Wick
1448AL Hook Shaft (vertical) Bearing (upper) Set Screw
263593 Hook Shaft (vertical) Oil Packing (wick)
263594 Hook Shaft (vertical) Oil Packing (wick) Spring
350611X Hook Shaft (vertical) Screw
263568 Hook Shaft (vertical) Sleeve (center) with 200387C
200387C Hook Shaft (vertical) Sleeve (center) Set Screw
263481 Hook Shaft (vertical) Thrust Washer
200121E Hook Shaft (vertical) Thrust Washer Screw
263482 Hook Washer with 203476 and three 204243
238508 Knife
263665 Knife Bracket
350355C Knife Bracket Adjusting Screw
463AL Knife Bracket Adjusting Screw Lock Screw
263840 Knife Bracket Adjusting Screw Lock Screw Packing
(nylon)
263666 Knife Bracket Arm
263667 Knife Bracket Arm complete, Nos. 463AL, 263665,
263666, 263669, 263670, 263840, 350238D, 350355C
and two 200169X
263093 Knife Bracket Arm Oil Packing (wick)
263668 Knife Bracket Arm Spring
214833 Knife Bracket Arm Spring Adjusting Collar with 200380C

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200380C	Knife Bracket Arm Spring Adjusting Collar Set Screw
263669	Knife Bracket Hinge Pin
263670	Knife Bracket Spring
350238D	Knife Bracket Spring Screw
263703	Knife Driving Eccentric with two 200394C
200394C	Knife Driving Eccentric Set Screw
263704	Knife Driving Fork Lever with two 263708
263705	Knife Driving Fork Lever 263704 with 200243C, 201531X and 249282
263706	Knife Driving Fork Lever Hinge Stud with 263707
263707	Knife Driving Fork Lever Hinge Stud Oiling Wick
200403C	Knife Driving Fork Lever Hinge Stud Set Screw
263708	Knife Driving Fork Lever Oiling Wick
249282	Knife Driving Fork Lever Slide Block
200243C	Knife Driving Fork Lever Slide Block Hinge Screw
201531X	Knife Driving Fork Lever Slide Block Hinge Screw Nut
263708	Knife Driving Fork Lever Slide Block Oiling Wick
263714	Knife Driving Fork Lever (lower) with 200048C and 249288
200048C	Knife Driving Fork Lever (lower) Pinch Screw
241738	Knife Driving Fork Lever (lower) Shaft
263715	Knife Driving Lever (lower) complete, Nos. 104D, 24173 and 263714
263674	Knife Driving Lever (upper) with 200048C
263675	Knife Driving Lever (upper) Locking Plunger
241721	Knife Driving Lever (upper) Locking Plunger Spring
201725D	Knife Driving Lever (upper) Locking Plunger Spring Thumb Nut with 200389C

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200389C Knife Driving Lever (upper) Locking Plunger Spring
Thumb Nut Set Screw

200048C Knife Driving Lever (upper) Pinch Screw

263676 Knife Driving Lever (upper) complete, Nos. 201725D,
241721, 263674 and 263675

263712 Knife Driving Lever (upper) Stop Bracket

129E Knife Driving Lever (upper) Stop Bracket Screw (2)

*249288 Knife Driving Lever Fork

24173 Knife Driving Lever Fork Swivel

104D Knife Driving Lever Fork Swivel Screw

263677 Knife Driving Lever Guard

201256E Knife Driving Lever Guard Screw (2)

203411 Knife Driving Lever Guard Screw Washer (2)

263681 Knife Guard

263682 Knife Guard Holder with 200403C

263683 Knife Guard Holder Bracket

808ALD Knife Guard Holder Bracket Screw (2)

200197C Knife Guard Holder Hinge Screw

201527E Knife Guard Holder Hinge Screw Nut

225837 Knife Guard Holder Hinge Screw Nut Washer

263684 Knife Guard Holder Spring

263685 Knife Guard Holder complete, Nos. 200197C, 201527E,
225837 and 263681 to 263684

200403C Knife Guard Set Screw

200169X Knife Screw

263686 Knife Switch-in Lever with 200061ALX

200061ALX Knife Switch-in Lever Pinch Screw

263687 Knife Switch-out Lever

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200284D Knife Switch-out Lever Hinge Screw
263688 Knife Switch-out Plunger
263483 Lifting Lever
263484 Lifting Lever Extension
200092C Lifting Lever Extension Screw
201101C Lifting Lever Hinge Screw
263485 Lifting Lever Spring
200224C Lifting Lever Spring Stop Screw (on Arm)
201051C Lifting Lever Spring Stop Screw (on Lever)
201231C Lifting Lever Stop Screw
263486 Lifting Lever complete, Nos. 200092C, 201051C,
263483 and 263484
263487 Machine Pulley (aluminum alloy casting) for "V" belt
(outside diam. of belt groove 2.9 in.) (rim diam.
5-1/4 in.) with 200327C and 200328C
263488 Machine Pulley 263487 with 272142
200328C Machine Pulley Position Screw
200327C Machine Pulley Set Screw
263489 Needle Bar with 200125ALX, 200175D and 249270
263560 Needle Bar and Take-up Oiling Wick
228485 Needle Bar and Take-up Oiling Wick Retaining Screw (3)
263490 Needle Bar Bushing (lower)
263491 Needle Bar Bushing (upper)
200398C Needle Bar Bushing (upper) Set Screw
263492 Needle Bar Connecting Link
1130E Needle Bar Connecting Link Cap Screw
263570 Needle Bar Connecting Link Oil Packing (wick)
263571 Needle Bar Connecting Link Oil Packing (wick) Spring
Clamp (2)

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143057	Needle Bar Connecting Stud with 207E
207E	Needle Bar Connecting Stud Pinch Screw
143058	Needle Bar Connecting Stud Slide Block
*263493	Needle Bar Crank
203172	Needle Bar Crank Friction Washer
200333C	Needle Bar Crank Position Screw
249270	Needle Bar Thread Guide
200175D	Needle Bar Thread Guide Screw
200125ALX	Needle Set Screw
263815	Oil Reservoir Oil Guage
263814	Oil Reservoir Oil Gauge Plug
263495	Presser Bar Bushing (lower)
263496	Presser Bar Bushing (upper)
200398C	Presser Bar Bushing (upper) Set Screw
202671	Presser Bar Lifter
200666C	Presser Bar Lifter Hinge Screw
263497	Presser Bar Lifting Releasing Lever Bracket
206608	Presser Bar Lifting Releasing Lever Bracket Spring
263498	Presser Bar Position Guide
202338	Presser Bar Position Guide Lever with 200086ALX
200086ALX	Presser Bar Position Guide Lever Pinch Screw
200055C	Presser Bar Position Guide Lever Stop Screw
201671E	Presser Bar Position Guide Lever Stop Screw Nut
200398C	Presser Bar Position Guide Set Screw
350612C	Presser Bar Screw (pressure regulating)
236089	Presser Bar Spring

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263499 Presser Bar Spring Stop Rod

351883 Roller Presser, 1 in. diam., 9/64 in. face (fine) with
1528X, 201699C, 350104C and twenty-eight 206417

263500 Roller Presser Arm

263501 Roller Presser Arm 263500 with 351883

235087 Roller Presser Arm Bracket

235088 Roller Presser Arm Bracket Position Collar with 200362C

228740 Roller Presser Arm Bracket Position Collar Lock Ring

200362C Roller Presser Arm Bracket Position Collar Set Screw

202558 Roller Presser Arm Bracket Spring

202559 Roller Presser Arm Bracket Spring Stop

200141F Roller Presser Arm Bracket Spring Stop Screw

200096D Roller Presser Arm Screw

206417 Roller Presser Ball, 1/16 in. diameter

201699C Roller Presser Ball Cone

263504 Roller Presser Bar

350104C Roller Presser Hinge Screw

1528X Roller Presser Hinge Screw Nut

263505 Roller Presser and Bar complete, Nos. 200096D, 202558,
202559, 228740, 235087, 235088, 263501, 263504 and
two 200141F

263506 Roller Presser Driving Belt (lower)

263507 Roller Presser Driving Belt (lower) Driven Pulley with
two 200403C

200403C Roller Presser Driving Belt (lower) Driven Pulley Set
Screw

263508 Roller Presser Driving Belt (lower) Driving Pulley with
two 200958C

200958C Roller Presser Driving Belt (lower) Driving Pulley Set
Screw

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*263509	Roller Presser Driving Belt (lower) Idler Pulley
263510	Roller Presser Driving Belt (lower) Idler Pulley 263509 with 263513
263511	Roller Presser Driving Belt (lower) Idler Pulley Arm
660C	Roller Presser Driving Belt (lower) Idler Pulley Arm Hinge Screw
263512	Roller Presser Driving Belt (lower) Idler Pulley Arm Spring
200948C	Roller Presser Driving Belt (lower) Idler Pulley Hinge Screw
263513	Roller Presser Driving Belt (lower) Idler Pulley Needle Bearing
263514	Roller Presser Driving Belt (lower) Idler Pulley and Arm complete, Nos. 200948C, 263510 and 263511
263515	Roller Presser Driving Belt (upper)
263517	Roller Presser Driving Belt (upper) Idler Pulley
263566	Roller Presser Driving Belt (upper) Idler Pulley 263517 with 263565 (2)
263518	Roller Presser Driving Belt (upper) Idler Pulley Bracket
263519	Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod with two 201525E
201525E	Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod Nut
201525E	Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod Nut Lock Nut
263521	Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod Spring
263522	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension with two 263523
263523	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Center
1094D	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Screw (3)

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208636 Roller Presser Driving Belt (upper) Idler Pulley
Bracket Extension Screw Washer (3)

263524 Roller Presser Driving Belt (upper) Idler Pulley
Bracket Extension Support (back)

263525 Roller Presser Driving Belt (upper) Idler Pulley
Bracket Extension Support (front)

201387F Roller Presser Driving Belt (upper) Idler Pulley
Bracket Extension Support Screw (4)

263565 Roller Presser Driving Belt (upper) Idler Pulley
Needle Bearing

263526 Roller Presser Driving Belt (upper) Idler Pulley Spindle

263564 Roller Presser Driving Belt (upper) Idler Pulley Spindle
Retaining Ring (2)

201748X Roller Presser Driving Belt (upper) Pulley (variable
diam.) (adjustable) Lock Nut

263527 Roller Presser Driving Belt (upper) Pulley (variable
diam.) (adjustable) Segment

263528 Roller Presser Driving Belt (upper) Pulley (variable
diam.) (adjustable) Segment Guide Stud

263529 Roller Presser Driving Belt (upper) Pulley (variable
diam.) (adjustable) Segment Retaining Ring

263530 Roller Presser Driving Belt (upper) Pulley (variable
diam.) (adjustable) Segment Ring

263531 Roller Presser Driving Belt (upper) Pulley (variable
diam.) (adjustable) Spreader Cone

263532 Roller Presser Driving Belt (upper) Pulley (variable
diam.) (adjustable) complete, Ncs. 201748X, 263529 to
263531, four each 263527 and 263528

201110E Roller Presser Driving Belt (upper) Pulley (variable
diam.) (adjustable) Stop Screw

263533 Roller Presser Driving Belt Shaft

263534 Roller Presser Driving Belt Shaft Collar with two 200111C

200111C Roller Presser Driving Belt Shaft Collar Set Screw

268425 Roller Presser Driving Belt Shaft Needle Bearing (lower)

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268425 Roller Presser Driving Belt Shaft Needle Bearing (upper)
263537 Stitch Length Indicator with 200347AL
200347AL Stitch Length Indicator Set Screw
263538 Take-up Lever
263539 Take-up Lever 263538 with 12166, 263543, 263572 and
two 263571
263813 Take-up Lever Crank
200362C Take-up Lever Crank Set Screw
200382ALX Take-up Lever Crank Set Screw
263541 Take-up Lever Guard
200161X Take-up Lever Guard Screw (2)
12166 Take-up Lever Hinge Stud
263543 Take-up Lever Link
263544 Take-up Lever Link Hinge Stud
200347AL Take-up Lever Link Hinge Stud Set Screw
263572 Take-up Lever Link Oil Packing (wick)
263571 Take-up Lever Link Oil Packing (wick) Spring Clamp
263545 Take-up Lever Position Plate
244048 Tension Disc (back)
244049 Tension Disc (front)
263546 Tension Release Plunger
263547 Tension Release Washer
263548 Tension Releasing Pin
223438 Tension Spring
263549 Tension Spring Washer
350613F Tension Stud with 263550
50305C Tension Stud Set Screw

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263550 Tension Stud Washer
201572X Tension Thumb Nut
263551 Tension complete, Nos. 201572X, 202410, 223438, 244048,
244049, 263547 to 263549, 263552 and 350613F
202410 Thread Controller Spring
263552 Thread Controller Spring Regulator with 50305C
446ALX Thread Controller Spring Regulator Set Screw
202412 Thread Guide
210954 Thread Guide (lower)
200582C Thread Guide (lower) Set Screw
241765 Thread Lubricator Oil Pad (felt)
263554 Thread Lubricator Oil Pad Holder
200137X Thread Lubricator Oil Pad Holder Screw (2)
263555 Thread Lubricator Plate
200577AL Thread Lubricator Plate Screw (2)
240034 Thread Retainer
201188C Thread Retainer Set Screw
263558 Thread Retainer Thread Guide
350559ALX Thread Retainer Thread Guide Set Screw
263851 Throat Plate Body for 263853
263852 Throat Plate Needle Plate, 56 elongated needle hole,
for Needle sizes 12 and 13 (minimum trimming margin
.035 inch) for 263853
141584X Throat Plate Needle Plate Screw
263853 Throat Plate complete, 56 elongated needle hole, for
Needle sizes 12 and 13 (minimum trimming margin .035
inch) Nos. 263851, 263852 and two 141584X
141664X Throat Plate Screw (2)

ACCESSORIES

for

MACHINE NO. 236w125

202258	Bed Hinge Connection (2)
200570E	Bed Hinge Connection Screw (4)
233939	Bobbin (2)
259462	Bobbin Winder complete
228884	Drip Pan (plastic) complete
228846	Knee Lifter Rock Shaft complete
238508	Knife
41401	Machine Rest Pin (wood)
128x22Y	Needles, six, size 1/4 Narrow Wedge Point with Supplementary Shoulder
120342	Oiler (copper plated)
263577	Pulley Spreader Cone Adjusting Key
4822	Roller Presser Hinge Screw Nut Wrench
228476	Screw Driver (Bobbin Case)
225498	Screw Driver
144465	Wrench (1/8 in. Hex)
225554	Wrench

FITTINGS

THROAT PLATES

MACHINE NO. 236w125

- 263851 Throat Plate Body, for 263853, 263855 and 263857
- 263852 Throat Plate Needle Plate, 56 elongated needle hole, for needle sizes 12 and 13 (minimum trimming margin .035 inch) for 263853
- 141584X Throat Plate Needle Plate Screw
- 263853 Throat Plate complete, 56 elongated needle hole, for needle sizes 12 and 13 (minimum trimming margin .035 inch) Nos. 263851, 263852 and two 141584X
- 263854 Throat Plate Needle Plate, 53 elongated needle hole, for needle sizes 14 and 15 (minimum trimming margin .045 inch) for 263855
- 263855 Throat Plate complete, 53 elongated needle hole, for needle sizes 14 and 15 (minimum trimming margin .045 inch) Nos. 263851, 263854 and two 141584X
- 263856 Throat Plate Needle Plate, 53 elongated needle hole, for needle sizes 14 and 15 (minimum trimming margin .060 inch) for 263857
- 263857 Throat Plate complete, 53 elongated needle hole, for needle sizes 14 and 15 (minimum trimming margin .060 inch) Nos. 263851, 263856 and two 141584X

MAINTENANCE PARTS (1 YEAR) FOR MACHINES
236W120, 236W124, 236W125, 236W130, 236W131 and 236W132

1	M/c	5	M/c	10	QUANTITY			50	M/c	PART NUMBER	NAME
					M/c	25	M/c				
1		2		3		5		10		263409	Arm Shaft Connection
											Belt
3		15		30		75		150		233939	Bobbin
1		3		5		10		20		235769	Bobbin Case Base
		1		2		3		5		263826	Bobbin Case Lever
2		10		20		50		100		235771	Bobbin Case Tension
											Spring
2		8		15		30		50		200984C	Bobbin Case Tension
											Spring Regulating Screw
2		8		15		30		50		200594E	Bobbin Case Tension
											Spring Screw
2		8		15		30		50		203216	Bobbin Case Washer
											(cloth)
						1		2		263426	Feed Driving Connection
				1		2		5		263427	Feed Driving Connection
											Tension Spring
						1		2		263429	Feed Driving Eccentric
						1		2		263430	Feed Driving Eccentric
											Adjusting Eccentric
3		10		15		30		50		206417	Feed Wheel Ball
						1		2		263452	Feed Wheel Bevel Gear
						1		2		263453	Feed Wheel Driving Pinion
1		3		5		10		20		350411C	Feed Wheel Cap Screw
1		3		5		12		25		263463	Hook
						1		2		263470	Hook Driving Gear
						1		2		265522	Hook Driving Pinion
1		3		5		10		20		241604	Hook Gib
1		3		5		10		20		201376C	Hook Gib Hinge Screw
1		3		5		10		20		201253F	Hook Gib Screw
1		3		5		10		20		350611X	Hook Shaft (vertical)
											Screw
1				5		10		20		263482	Hook Washer
1		3		5		3		5		263489	Needle Bar
				5		10		20		263492	Needle Bar Connecting
											Link
1		3		5		10		20		1130E	Needle Bar Connecting
											Link Cap Screw
1		3		5		10		20		143057	Needle Bar Connecting
											Stud
1		3		5		10		20		249270	Needle Bar Thread Guide
1		3		5		10		20		200175D	Needle Bar Thread Guide
											Screw
2		8		15		30		50		200125ALX	Needle Set Screw

MAINTENANCE PARTS (FOR 1 YEAR) FOR MACHINES
236W120, 236W124, 236W125, 236W130, 236W131 and 236W132

1 M/c	5 M/c	QUANTITY			PART NUMBER	NAME
		10 M/c	25 M/c	50 M/c		
1	3	5	10	20	236089	Presser Bar Spring
1	3	5	10	20	202558	Roller Presser Arm Bracket Spring
1	3	5	10	20	263506	Roller Presser Driving Belt (lower)
2	8	15	30	50	263515	Roller Presser Driving Belt (upper)
1	3	5	10	20	263538	Take-up Lever
1	3	5	10	20	263813	Take-up Lever Crank
1	3	5	10	20	12166	Take-up Lever Hinge Stud
1	3	5	10	20	263543	Take-up Lever Link
1	5	10	25	50	244048	Tension Disc (back)
1	5	10	25	50	244049	Tension Disc (front)
1	3	5	10	20	223438	Tension Spring
2	8	15	30	50	202410	Thread Controller Spring
1	3	5	10	20	202412	Thread Guide
1	3	5	10	20	210954	Thread Guide (lower)
1	3	5	10	20	241765	Thread Lubricator Oil Pad (felt)
1	3	5	10	20	240034	Thread Retainer
1	3	5	10	20	263558	Thread Retainer Thread Guide

In addition to parts listed on Sheet #1, also order maintenance parts as enumerated below for each individual 236W Class Machine.

MAINTENANCE PARTS (FOR 1 YEAR) FOR 236W120 MACHINE

1 M/c	5 M/c	QUANTITY			PART NUMBER	NAME
		10 M/c	25 M/c	50 M/c		
1	3	5	12	25	263660	Feed Wheel
1	3	5	12	25	351883	Roller Presser
1	3	5	12	25	263836	Throat Plate
2	8	15	30	50	141664X	Throat Plate Screw
					128X 22Y	Needles, size 14

MAINTENANCE PARTS (FOR 1 YEAR) 236W124 MACHINE

1 M/c	5 M/c	QUANTITY			PART NUMBER	NAME
		10 M/c	25 M/c	50 M/c		
1	3	5	10	20	263727	Edge Guide
2	8	15	30	50	200132X	Edge Guide Screw
1	3	5	12	25	263660	Feed Wheel
3	15	30	50	100	263735	Knife
2	8	15	30	50	350625F	Knife Screw
1	3	5	12	25	351883	Roller Presser
1	3	5	12	25	263856	Throat Plate Needle Plate
2	8	15	30	50	141584X	Throat Plate Needle Plate Screw
2	8	15	30	50	141664X	Throat Plate Screw
					128X22Y	Needle, size 14

MAINTENANCE PARTS (FOR 1 YEAR) FOR 236W125 MACHINE

1 M/c	5 M/c	QUANTITY			PART NUMBER	NAME
		10 M/c	25 M/c	50 M/c		
1	3	5	10	20	241732	Edge Guide
2	8	15	30	50	990D	Edge Guide Screw
1	3	5	12	25	263660	Feed Wheel
3	15	30	50	100	238508	Knife
2	8	15	30	50	200169X	Knife Screw
1	3	5	12	25	351883	Roller Presser
1	3	5	12	25	263852	Throat Plate Needle Plate
2	8	15	30	50	141584X	Throat Plate Needle Plate
						Screw
2	8	15	30	50	141664X	Throat Plate Screw
					128X22Y	Needles, size 14

MAINTENANCE PARTS (FOR 1 YEAR) FOR 236W130 MACHINE

1 M/c	5 M/c	QUANTITY			PART NUMBER	NAME
		10 M/c	25 M/c	50 M/c		
1	3	5	10	20	263605	Feed Wheel
1	3	5	10	20	248878	Guide Finger
1	3	5	10	20	200904D	Guide Finger Screw
3	15	30	50	100	248929	Knife
1	3	5	10	20	263620	Knife Driving Belt
2	8	15	30	50	200126F	Knife Screw
1	3	5	12	25	351884	Roller Presser
1	3	5	12	25	263872	Throat Plate Knife
						Cutting Plate
2	8	15	30	50	51306E	Throat Plate Knife
						Cutting Plate Screw
2	8	15	30	50	141664X	Throat Plate Screw
					128X22Y	Needles, size 14

MAINTENANCE PARTS (FOR 1 YEAR) FOR 236W131 MACHINE

1 M/c	5 M/c	QUANTITY			PART NUMBER	NAME
		10 M/c	25 M/c	50 M/c		
1	3	5	10	20	241732	Edge Guide
2	8	15	30	50	990D	Edge Guide Screw
1	3	5	12	25	263660	Feed Wheel
3	15	30	50	100	238508	Knife
1	3	5	10	20	263671	Knife Driving Belt
2	8	15	30	50	200169X	Knife Screw
1	3	5	12	25	351883	Roller Presser
1	3	5	12	25	263852	Throat Plate Needle Plate
2	8	15	30	50	141584X	Throat Plate Needle Plate
						Screw
2	8	15	30	50	141664X	Throat Plate Screw
					128X22Y	Needles, size 14

MAINTENANCE PARTS (FOR 1 YEAR) FOR 236WL32 MACHINE

1 M/c	5 M/c	QUANTITY			PART NUMBER	NAME
		10 M/c	25 M/c	50 M/c		
1	3	5	10	20	263727	Edge Guide
2	8	15	30	50	200132X	Edge Guide Screw
1	3	5	12	25	263660	Feed Wheel
3	15	30	50	100	263735	Knife
1	3	5	10	20	263620	Knife Driving Belt
2	8	15	30	50	350625E	Knife Screw
1	3	5	12	25	351883	Roller Presser
1	3	5	12	25	263856	Throat Plate Needle Plate
2	8	15	30	50	141584X	Throat Plate Needle Plate
						Screw
2	8	15	30	50	141664X	Throat Plate Screw
					128X22Y	Needles, size 14